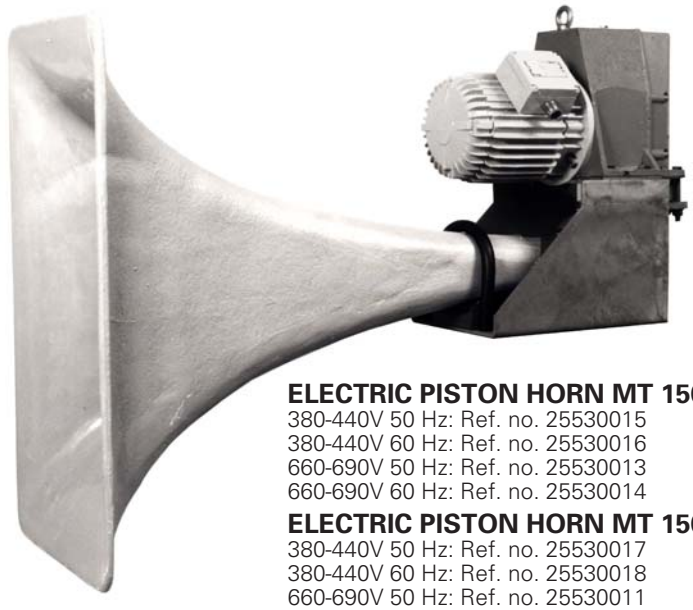
ELECTRO–TYFON®
MT 150/130 and MT 150/140

Serial No. _____

For vessels of 75 m
to 200 m in length

Contactor Unit TK 75A/TK 85A

See separate leaflet KSM 604/0401



ELECTRIC PISTON HORN MT 150/130
380-440V 50 Hz: Ref. no. 25530015
380-440V 60 Hz: Ref. no. 25530016
660-690V 50 Hz: Ref. no. 25530013
660-690V 60 Hz: Ref. no. 25530014

ELECTRIC PISTON HORN MT 150/140
380-440V 50 Hz: Ref. no. 25530017
380-440V 60 Hz: Ref. no. 25530018
660-690V 50 Hz: Ref. no. 25530011
660-690V 60 Hz: Ref. no. 25530012

General Information

ELECTRIC PISTON HORN MT 150 is an electrically driven piston emitter. It is built-up of comparatively few moving parts as the 'swinging piston', unlubricated cylinder and an oil-free gearbox.
The main important features are the following:

- unsymmetrical sound distribution
- operates in all ambient temperatures
- unaffected by voltage and frequency fluctuations
- maintenance-free and non-corrosive
- easy to install
- complies fully with the International Regulations (IMO 1972).

Unsymmetrical Sound Distribution

The IMO Regulations stipulate a very high sound pressure level for efficient signalling, yet the sound level of the vessel's own signal at the listening posts shall not exceed 110 dBA. A common way to solve this 'paradox' is to place the whistle very high above deck. But what if the highest point is not high enough? For example: to reduce the noise from the signal by 6 dB, the distance between the listening post and the whistle must be doubled!

ELECTRIC PISTON HORN MT 150 with unsymmetrical Sound Distribution is the solution. The horn with its unique vertically extended front, and a specially created sound spectrum will reduce the noice on deck with 6-8 dB compared to a conventional whistle.

Operates in all Temperatures

ELECTRIC PISTON HORN MT 150 will give a high performance in both arctic and tropical climates. A patented system with a high efficiency rectangular horn and a specially designed motor will match the motor speed to the acoustic resonance of the horn at any ambient temperature. This system also prevents the whistle from being affected by voltage and frequency fluctuations in onboard mains.

Maintenance-free

All components are chosen to withstand corrosion and to give a minimum of maintenance. The crankcase and foundation is hot galvanized. The motor is painted with Epoxy and Polyethane (white). The horn is made of glass fibre polyester (white). The cylinder is unlubricated and the gearbox is oil-free. The piston rod bearing includes a grease reservoir with a special device to minimize the grease losses.

Motor Control

Our complete Contactor TK 75A/TK 85A is available for ELECTRIC PISTON HORN MT 150 and has following functiones:
– Motor start
– Motor overload protection
– Winding heating of motor for anti-condensation purpose.

Technical Data

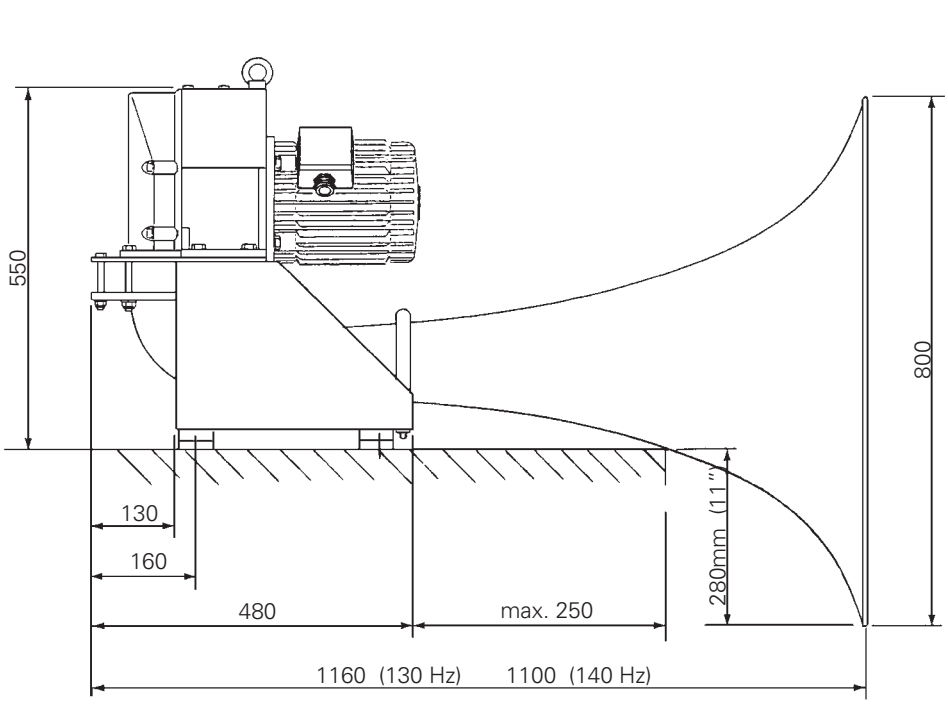
Frequencies (basic): 130 Hz, 140 Hz
Sound pressure level (notional distance 1 m)
According to IMO (1/3 octave band): > 138 dB
Weight (approx): 70 kg

G = galvanized model

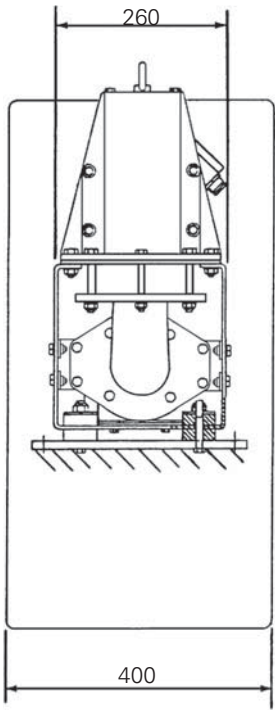
TYFON®

Kockum Sonics AB, Industrigatan 39, P.O. Box 1035, SE-212 10 Malmö, Sweden, Tel: +46 (0) 40 671 88 00
Fax: +46 (0) 40 21 65 13, e-mail: info@kockumsonics.com, www.kockumsonics.com

Dimensions and Installation



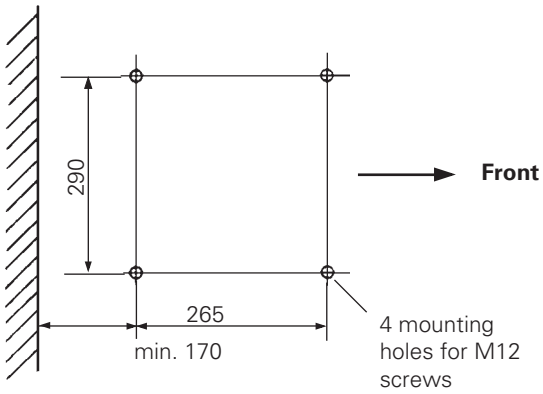
Side View



Rear View

mm

Mounting Holes



Installation

ELECTRO–TYFON MT 150 shall be fixed with four M12 screws that must be firmly tightened and locked.

Mount the whistle on a platform supplied with a safety rail.

As the whistle is subject to vibration on starting and stopping, flexible electric cables should be used nearest the motor.

The gland on the electric Motor Terminal Box is M 25 for cable Ø 9-20.

Optinal: M 32 for cable ø 17-28

ELECTRO-TYFON MT 150/130-140		
Voltage 50/60 Hz	380-440	660-690
Power consumption kVa	7	7
In -rush current A	40	24
Fuse (slow) A	16	10
Power cable section, mm^2		
Lenght up to 100 m	2,5	2,5
Lenght 100-200 m	4	2,5
Lenght 200-300 m	6	4

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Maintenance, Dismantling and Reassembling

Maintenance

ELECTRIC PISTON HORN MT 150 is designed to give long reliable service without routine maintenance but a periodic inspection always gives early warning of any faults that may develop.

Dismantling the Whistle
The Piston and Rod
Inspection or change of cylinder, piston, piston rings, rod, rod bearing can be done without removing the crankcase from the foundation in the following way:

- Shut off and block the electric power supply.
- Dismount the horn (D) and outlet pipe (C).
- Unscrew the crankcase cover (B).
- Remove the cylinder (H) with a sharp tool between the cylinder and base plate (L).
- Loosen the piston screw (J). When loosening, counterhold with a spanner on the flat surfaces of the piston rod just above the piston to avoid twisting the rod. Remove the piston (I).
- Unscrew the bearing cover (E) of the rod (G), remove the circlip (F) from the crank journal and pull apart the rod with a puller.

The Motor

To remove the motor, the crankcase/motor unit has to be dismounted from the foundation. After dismounting the piston, remove the base plate from the gear housing. Do not forget to loosen the screw (K) inside the cylinder. Unscrew the motor screws (A), lift the motor and remove it through the channel in the crankcase.

The Crankshaft

Unscrew the M8 screw (P) in the crankshaft bearing cover at the motor side of the crankcase. Install a long M8 screw in the thread and pull out the cover.

Remove the spacer O-ring and circlip at the end of the crankshaft and press out the crankshaft from the motor side of the crankcase. The drive end bearing (O) is fixed in the crankcase, and the balance end bearing (Q) moves out with the crankcase.

Do not remove the two bearing location screws (N) inside the crankcase.

General inspection

There must be no scratches or nicks on the inside surface of the cylinder. A slight clearance between the piston ring and cylinder is quite normal. Replace the piston ring if the thickness is below 5,5mm.

Reassembling

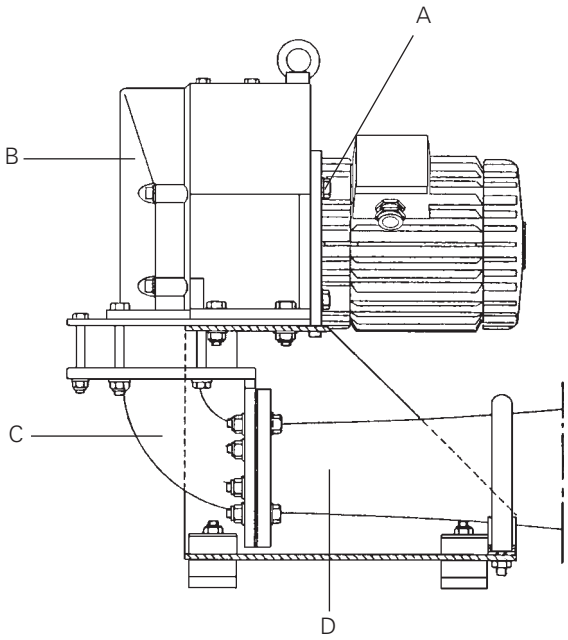
When replacing the gear wheel (M) at the motor, heat the new wheel to about 80°C before pressing it on the motor shaft.

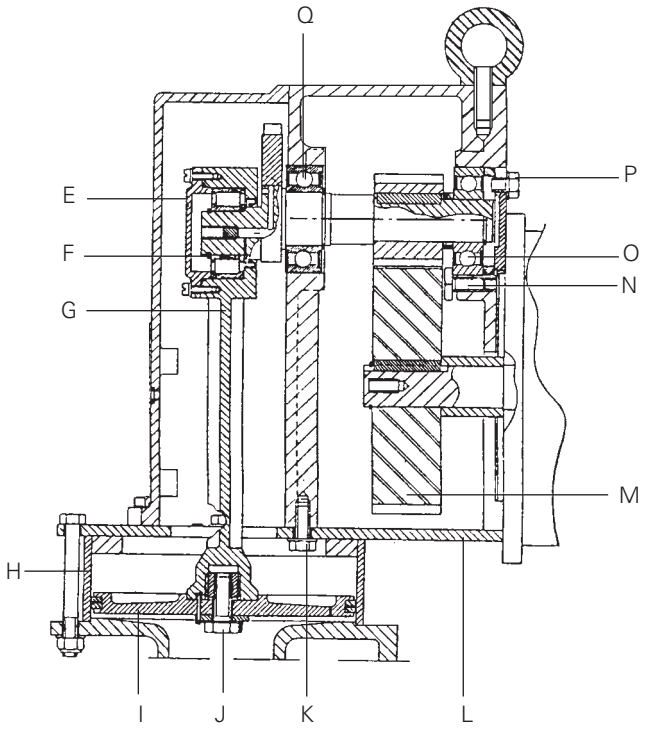
Lubricate the teeth of the gear wheel with Molybdeniun or tungsten disulfide grease of good quality intended for high-speed gears.

Lubricate the piston rod bearing and fill half of the volume inside the bearing cover with high-speed roller bearing grease of good quality for example: Klüber Isoflex LDS 18 Special A.

Important

On inspection or change of cylinder, always replace O-rings, circlips, the piston rod sealing ring and piston screw securing plate with new ones. Lock all screws with Loctite 242 or similar locking liquid.





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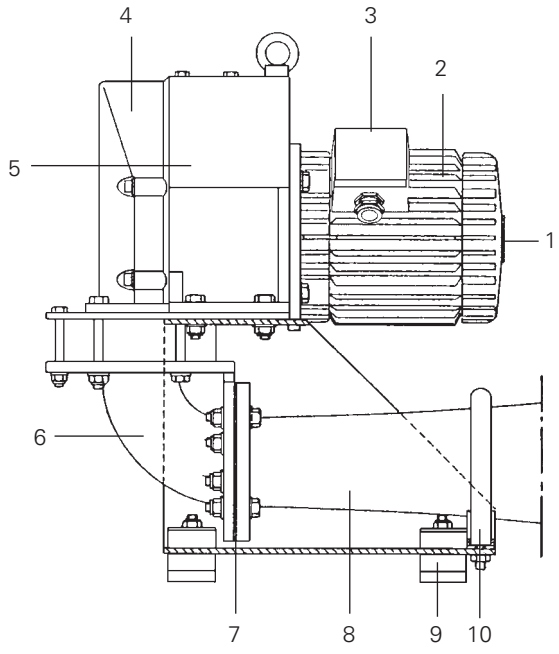
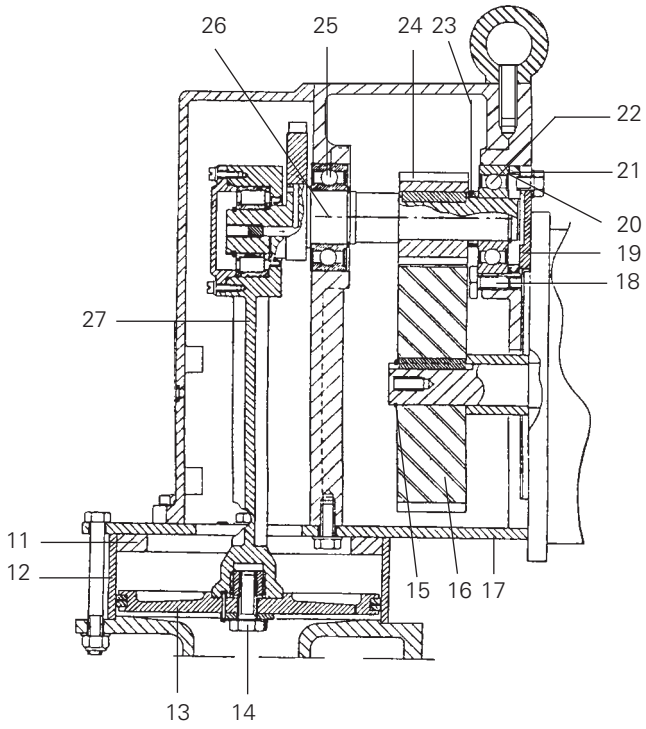
MT 150/130 and MT 150/140: Part No.





No.	Ref.no.	Item	Qty.
1	34240705	Bearing (2 in set) for motor	2
2*	20611030	Motor type RQS 90LF/2-R 380/440V	1
2	20611028	Motor type RQS 90LF/2-R 660/690V	
3	---------	Connecting box compl.	1
4	21769059	Cover	1
5	21769057	Crankcase	1
6	21768984	Outlet	1
7	21765049	Packing	1
8	21750120	Horn MT 150/130	1
	21750121	Horn MT 150/140	1
11	21768368	Flange	1
12	21768985	Cylinder	1
15	32470024	Circlip SgA 24	1
16		**MT 150/130 Motor Gear Wheel**	1
	21768358	50 Hz	
	21768360	60 Hz	
16		**MT 150/140 Motor Gear Wheel**	1
	21768362	50 Hz	
	21768364	60 Hz	
17	21768365	Base plate	1
18	21769060	Screw	2
19	21768399	Cap	1
20	21768404	Spacer	1
21	20862066	O-ring 57,6 x 2,4	1
22	20880003	Bearing for Crankshaft	1
23	21768376	Spacer	1
24		**MT 150/130 Crankshaft Gear Wheel**	1
	21768357	50 Hz	
	21768359	60 Hz	
24		**MT 150/140 Crankshaft Gear Wheel**	1
	21768361	50 Hz	
	21768363	60 Hz	
25	20880002	Bearing for Crankshaft	

No.	Ref. no.	Set Complete
9	24530293	**Vibration Damper Set** Vibration Damper Bushing Washer Nut
10	24530294	**Clamp Set** Clamp Slang Support Plastic Spacer Rubberpacking
13	24530296	**Piston Set** Piston Piston rings 2 in set Pin
14	24530297	**Mounting Set forPiston/Piston Rod** Washer Screw
26	24530280	**Crankshaft Set** Crankshaft Flat Key Screw Stopscrew Circlip 30 / 25
27	24530291	**Piston Rod Set** Piston rod Cap Nut Bearing Radial seal O-ring Screw Washer Circlip

Units can be obtained from Kockum Sonics or their agents. When ordering, please, state name, reference number and serial number, see first page.
*The motor is the same for 50 Hz and 60 Hz, only the gear wheels are different.

Subject to alteration without notice.

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